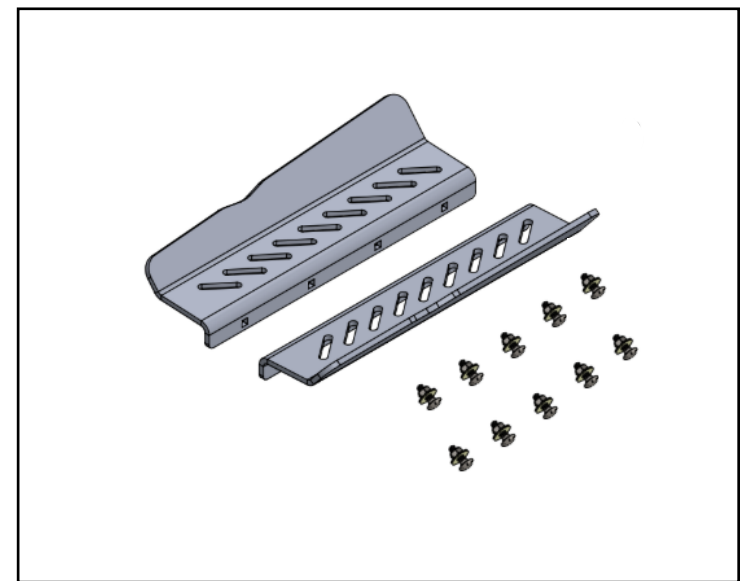


TIME FOR INSTALLATION**1/2 Hour****EASY****BASIC SKILLS
REQUIRED**

05-23 Toyota Tacoma Catalytic Guard Installation Guide

Contact RCI: SALES@RCIOFFROAD.COM
(970) 797-3089

Item No.	Part number	Description	Qty.
1	SM-00151	.25 AL Tacoma DR Cat Protection	1
2	SM-00152	.25 AL Tacoma Pass Cat Protection	1
3	HK-00048	Cat protector Hardware kit	1
3.1	HW-00061	5/16-18 x 1 Carriage Bolt Gr-5	8
3.2	HW-00037	5/16 USS Flat Washer Zinc	8
3.3	HW-00062	5/16-18 Nylon Insert Lock Nut	8



The installation of any RCI Catalytic Guards **REQUIRES** the installation of an RCI Transmission Skid Plate to complete this installation.

Caution: Use hand tools, impact wrenches may cause damage if over torqued.

Read the entire notes and instructions before installation.

Installation Notes

Installation Notes:

RH refers to the passenger side of the vehicle.

LH refers to the driver side of the vehicle.

Always use the proper torque specifications.

If applicable to this installation, torque specifications will be listed throughout the document.

Please read all of these instructions and familiarize yourself with the complete process **BEFORE** you begin.

General Safety:

Park your car in a safe, well lit, level area.

Shut the engine off and remove the key from the ignition switch.

Make sure any remote start devices are properly disabled.

ALWAYS wear safety glasses.

Make sure the parking brake is applied until the vehicle is safely lifted and supported.

Whether lifting a vehicle using an automotive lift or a hydraulic jack, utilize the factory specified lift points.

Lifting a vehicle in an incorrect location can cause damage to the suspension/running gear.

ALWAYS support the vehicle with properly rated jack stands.

ALWAYS read and follow all safety information and warnings for the equipment you are using.

Required Tools:

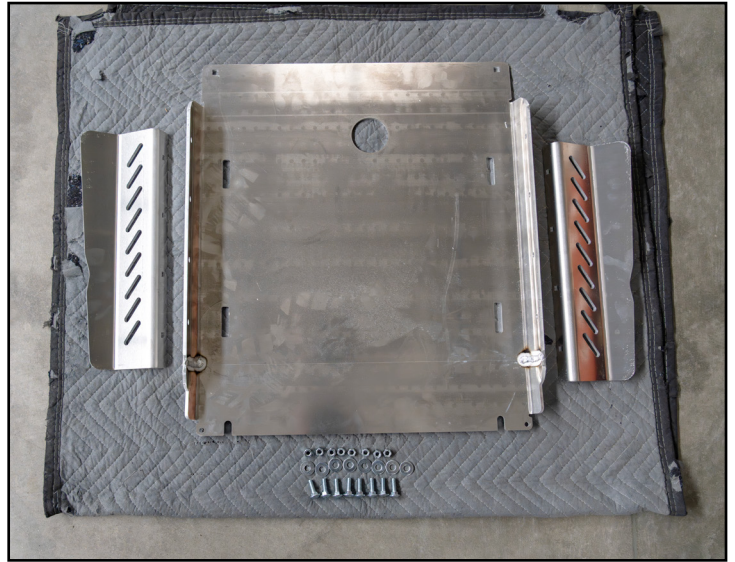
3/8" –OR– 1/2" Drive Socket Set & Ratchet

Combination Wrench Set

Section 1: Installing the New Catalytic Guards

Step #1

Unpack and remove all components and hardware from their packaging, and verify that all the components are present.



Step #2

If you have an RCI transmission skid plate installed previously: Remove the transmission skid plate from the vehicle.

Place the transmission skid plate and new catalytic guards on a level surface for assembly.

Note: The Catalytic guards are designed to be theft deterrent and prohibits mounting or removal while the transmission skid plate is fully installed.

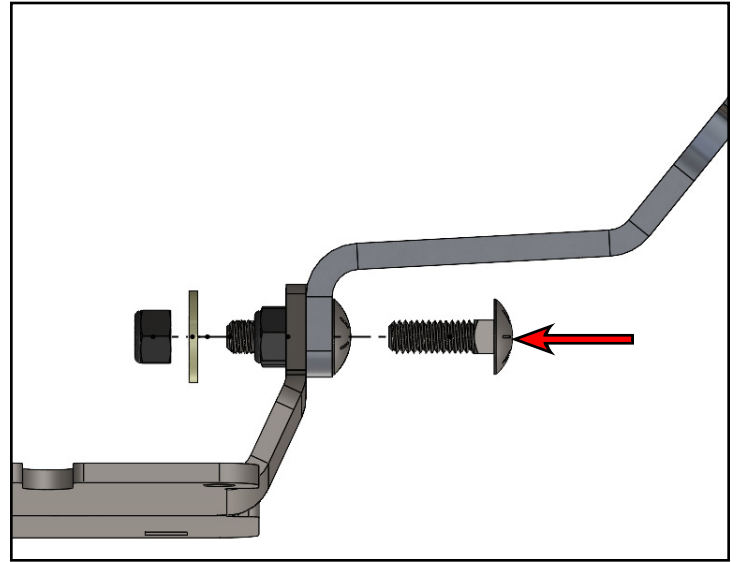


Section 1: Installing the New Catalytic Guards

Step #3

Align the LH and RH catalytic guards with the mounting locations on the transmission skid plate.

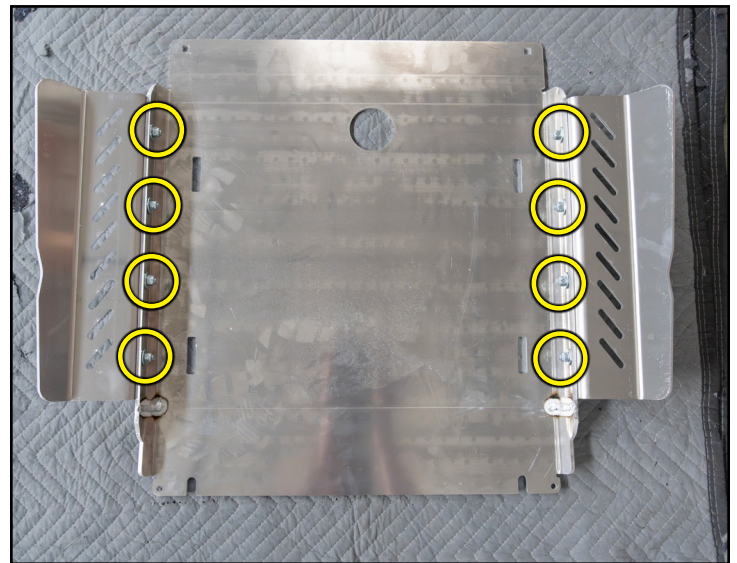
Insert the provided 5/16" carriage bolt (arrow) through the catalytic guards and the transmission skid plate towards the center of the transmission skid plate as shown.



Step #4 9/16" SAE Socket & Ratchet

Secure the catalytic guards onto the transmission skid plate and fully tighten the hardware (circled in **YELLOW**).

Install the assembled transmission skid plate into place.
*Refer to the RCI Transmission Skid Plate Installation Guide for intallation.

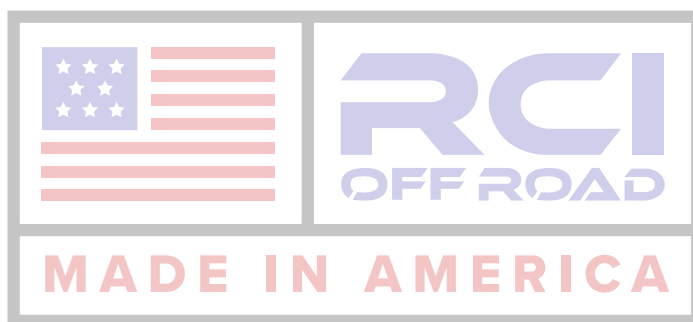


CONGRATULATIONS, YOUR INSTALLATION IS COMPLETE!

ENJOY YOUR NEW RCI PROTECTION!



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We love seeing our products in the wild!**



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