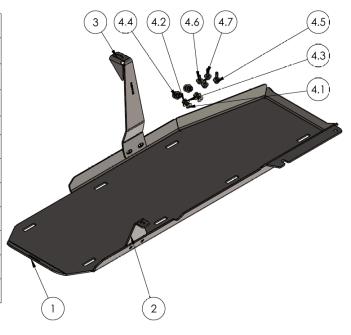


RCI 25' T4R FUEL SKID INSTALLATION GUIDE

ITEM NO.	DESCRIPTION	QTY.
1	.188MS 25 T4R Fuel Skid	1
2	.188MS 25 T4R Fuel Skid Passenger Mount	1
3	.188MS 25 T4R Fuel Skid Driver Mount	1
4	24 LC Fuel skid Hardware Kit	1
4.1	3/8-16 X 1 CARRIAGE BOLT	4
4.2	3/8-16 FIN HEX NUT ZINC	4
4.3	3/8 USS FLAT WASHER THRU HARD	4
4.4	3/8 SPLIT LOCK WASHER ZINC	4
4.5	5/16 USS FLAT WASHER ZINC	4
4.6	M8-1.25 X 20MM HEX FLANGE BOLT	2
4.7	M8-1.25 X 30MM HEX FLANGE BOLT	2





Use hand tools, impact wrenches may cause damage if over torqued.

Preparation

1) Remove the OEM skid plate via the 5 bolts shown below.



Figure 1: OEM skid removal bolt locations.



Installation

- 2) Begin by unpacking and removing all components and hardware. Please verify that all hardware and mounting components are present. Reference your original order invoice and verify all items are accounted for.
- 3) If you have purchased sliders, install them first.
- 4) Collect 4) %" x 1" Carriage Bolts, 4) %" washers, 4) %" lock washers, 4) %" nuts, and the driver, and passenger backets. Assemble the passenger bracket labeled "RCI" and the driver bracket labeled "LC 250 F" and hardware as shown. Leave hardware loose for on vehicle adjustment.

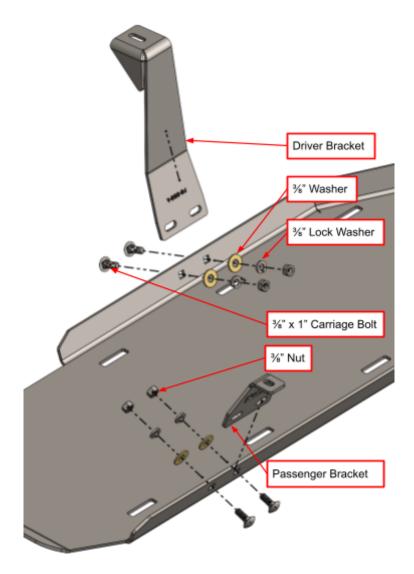


Figure 2: Bracket installation



5) Prepare 2) M8 x 20mm bolts, 2) M8 x 30mm bolts, and 4) 5/16" washers. Thread one M8 bolt with washer into the hole that aligns with the assisted slot in the skidplate. Lift the skid into place and slide the slot onto the bolt. Thread the remaining 3 M8 bolts into their respective locations.

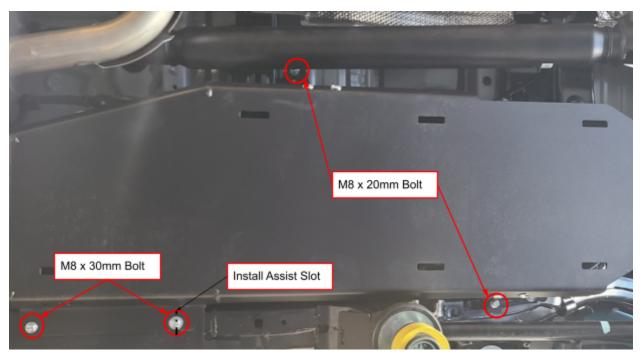


Figure 3: Skid installation

- 6) Tighten the mounting bolts.
- 7) Tighten the lower passenger and driver bracket bolts using a crescent wrench.

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