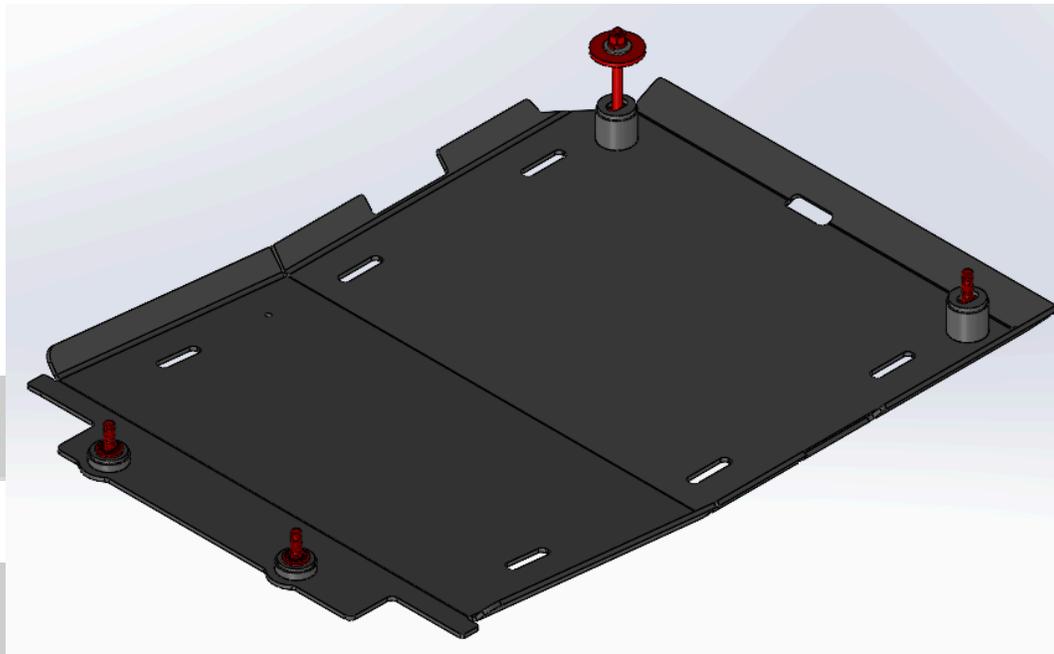


RCI FORD 21+ BRONCO & 24+ RANGER TRANSMISSION SKID PLATE INSTALLATION GUIDE

**This install guide is applicable to our Ford 21+ Bronco & 24+ Ranger Transmission Skid
Plate ONLY**



TOOLS REQUIRED:

Description
15mm and 9/16" Socket Wrench and Socket Set
Box-End Wrenches

INCLUDED HARDWARE:

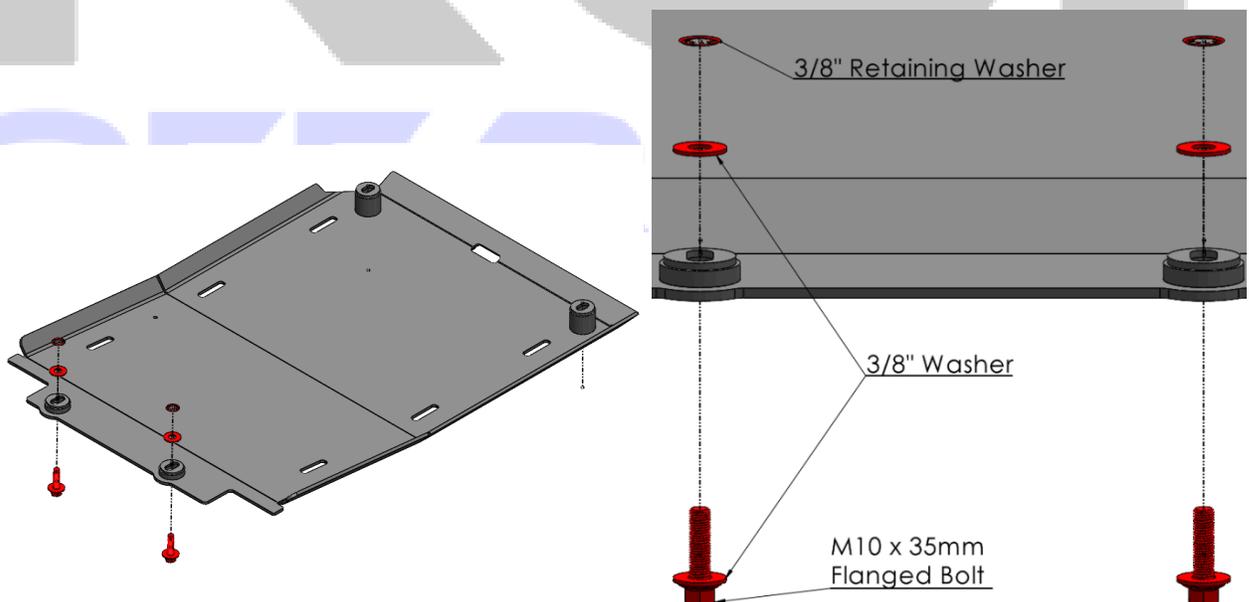
Item	Description	QTY
H1.	3/8" Washer	7 ea.
H2.	M10 X 35mm Flanged Bolt	3 ea.
H3.	3/8" Retaining Washer	2 ea.
H4.	3/8" Nut	1 ea.
H5.	3/8" Split Lock Washer	1 ea.
H6.	3/8" x 3.5" Hex Bolt	1 ea.
H7.	Full Moon Washer	1 ea.

INCLUDED COMPONENTS:

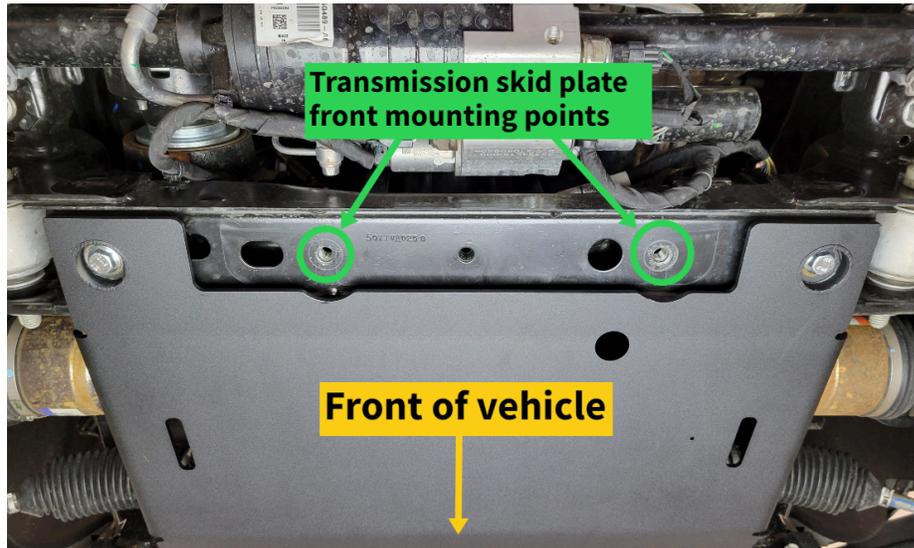
Item	Description	QTY
C1.	Transmission Skid Plate	1 ea.

INSTALLATION STEPS:

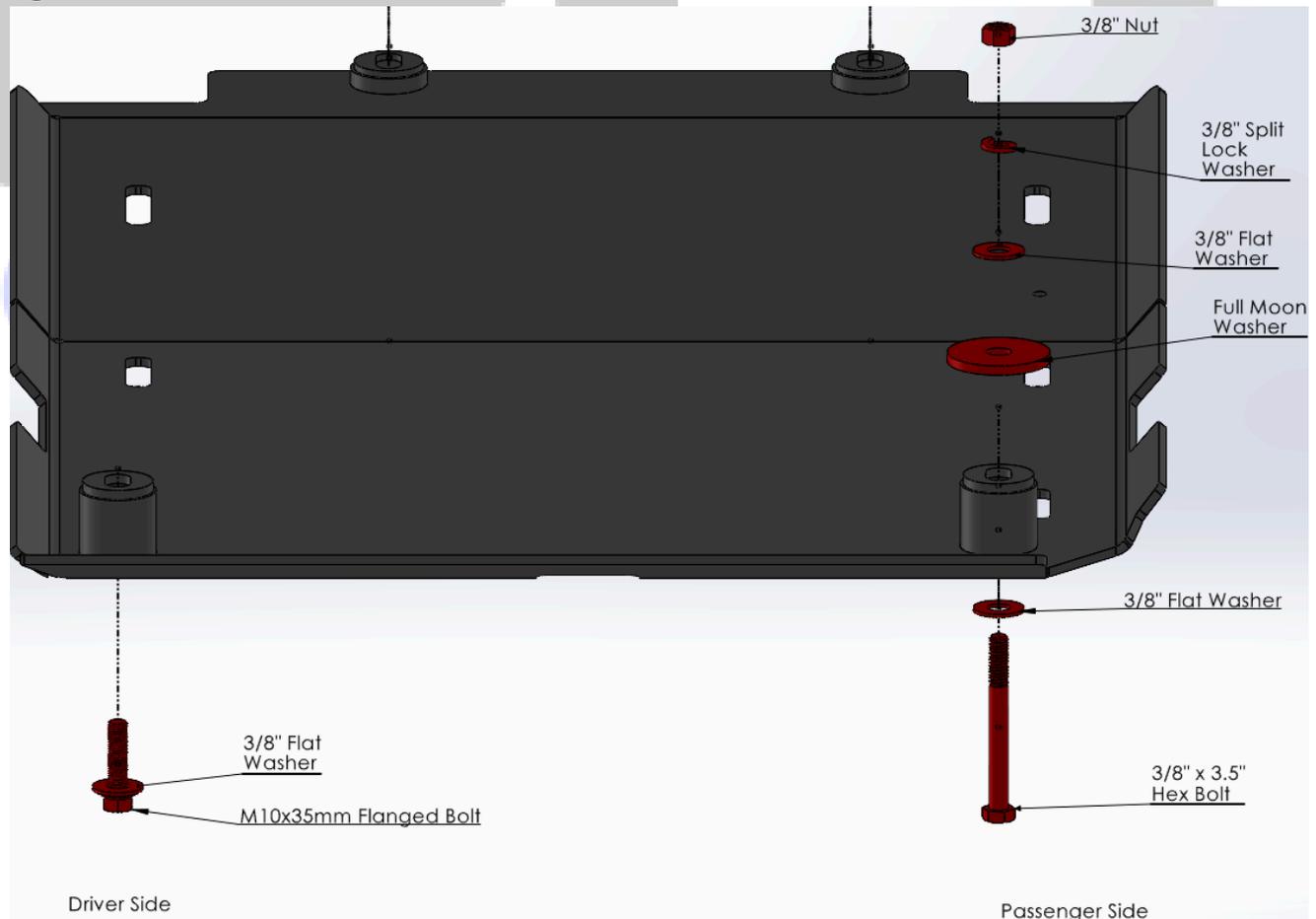
- 1) Begin by unpacking and removing all components and hardware. Please verify that all hardware, components, and mounting components are present. Please reference your original order invoice and verify all items are accounted for.
 - a. Please note that our Transfer Case skid plate mounts closer to the vehicle and “above” our Transmission skid plate. If installing both, please install the Transfer Case skid plate before installing the Transmission skid plate.
 - b. If installing on a vehicle with the optional bash guards package, uninstall the factory transfer case bash guard before installing our Transfer Case skid plate.
- 2) Install a set of 3/8” washers(4), 3/8” retaining washers(2) and M10x35mm bolts(2) in the front-most mounting locations of the Transmission skid plates. As shown, the order of the hardware will be: bolt, washer, through skid, washer, retaining washer.



- 3) Align the front of the Transmission skid plate with the front vehicle crossmember. Thread the bolts into the crossmember until secure but do not tighten; the skid plate will need to be able to move slightly to achieve proper alignment with the rear crossmember.



- 4) Adjust the Transmission skid plate to align with the mounting locations present on the central factory crossmember.
- 5) Install the remaining hardware through the mounting points towards the rear of the Transmission skid plate and into the central factory crossmember mounting locations. Tighten bolts.



- a. If installing the RCI Transmission skid with an RCI Engine and Secondary skid plate, please loosely mount the Engine and Secondary skid plates(refer to Engine and Secondary install guide) and align the Secondary and Transmission skids before proceeding.
- 2) Tighten the front hardware installed in step 3.
- 3) Congratulations! Installation of your new RCI Ford Transmission Skid Plate is now complete!



Share your new install with us on social media!
We love seeing our products out in the wild!



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Created: KL



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