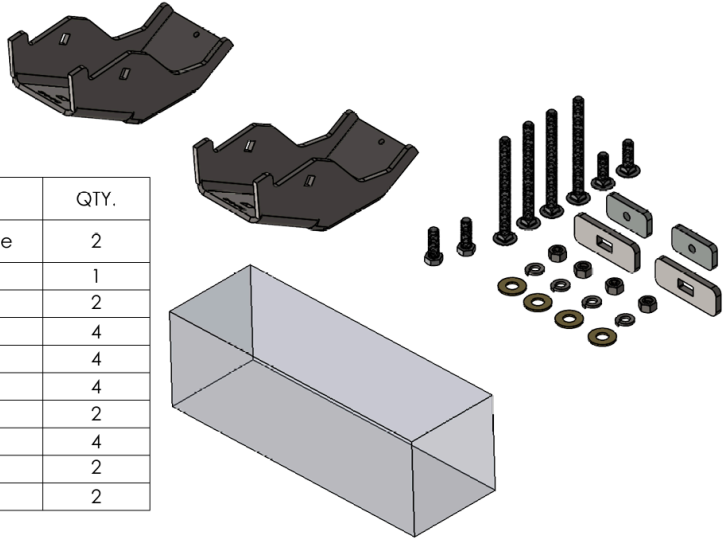




RCI 24+ LAND CRUISER LOWER LINK SKID - REAR

INSTALLATION GUIDE

ITEM NO.	DESCRIPTION	QTY.
1	24 Land Cruiser Rear Lower Link Skid Plate	2
2	Hardware Kit	1
2.1	3/8" Reverse carriage bolt plate .25MS	2
2.2	3/8-16 FIN HEX NUT GR-5 ZINC	4
2.3	3/8 SPLIT LOCK WASHER ZINC	4
2.4	3/8 USS FLAT WASHER THRU HARD	4
2.5	3/8-16 X 1-1/8 HEX CAP SCREW	2
2.6	3/8-16 X 4-1/4 CARRIAGE BOLT	4
2.7	Toyota .375 Track Nut	2
2.8	3/8-16 X 1-1/4 CARRIAGE BOLT	2



****Use hand tools, impact wrenches may cause damage if over torqued.****

Installation

- 1) Begin by unpacking and removing all components and hardware. Please verify that all hardware and mounting components are present. Reference your original order invoice and verify all items are accounted for.
- 2) Hold one of the lower link skid plates up to the lower trailing arm mount on the underside of the rear axle.



Figure 1: Holding skid up to rear link mount.

- 3) Insert the $\frac{3}{8}$ " x 1.25" carriage bolt into the square hole on the horizontal base of the RCI lower link skid plate. Loosely thread the included slotted plate flat washer, split washer, and nut onto the short carriage bolt.



Figure 2: Installation of the bottom hardware.

- 4) Collect the $\frac{3}{8}$ -16 Hex bolt, $\frac{3}{8}$ lock washer, $\frac{3}{8}$ washer, and $\frac{3}{8}$ -16 track nut plate.
- 5) Insert the bolt and washer combination into the side flange hole and thread into the $\frac{3}{8}$ " track nut plate.



Figure 3: Installation of the side flange hardware.

- 6) Tighten all hardware.



Figure #:

- 7) Repeat steps 2-5 for the remaining trailing arm mount on the opposite side of the vehicle's rear axle.

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www.rcimetalworks.com

sales@rcioffroad.com

970-797-3089

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