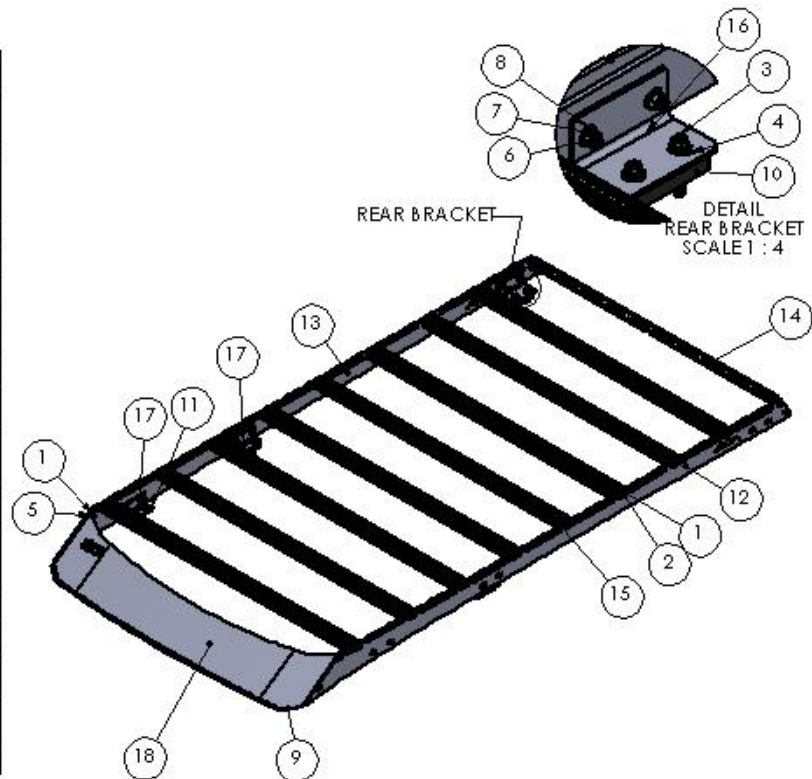


RCI 4Runner Full Roof Rack

ITEM NO.	PART NUMBER	QTY.
1	1/40 20 x 7/8" Button Head	40
2	1/4" Black Washer	48
3	M8 x 50mm Mounting Bolt	8
4	5/16" Rubber Washer	8
5	1/4"-20 Nyloc Nut	8
6	5/16 x 1" Carriage bolt	12
7	5/16"- Nyloc Nut	12
8	5/16" Washer	12
9	Roof Rack Weather Strip	1
10	Rubber Block	4
11	Adhesive Rubber Strip	2
12	Driver Side Panel	1
13	Passenger Side Panel	1
14	Rear Fairing	1
15	Aluminum T-Slot R.1	8
16	Rear Mount Bracket	2
17	Front/ Mid Mount Bracket	4
18	RCI Front wind fairing	1



**Use hand tools, impact wrenches may cause damage if over torqued.

1. Remove the factory roof rack by removing the 8-M8x50mm factory bolts.
2. On the ground, lay out the 47" Aluminum T-Slot cross bars (15) and the driver (12) / passenger (13) side panels with the mountains facing the correct direction.



Figure 1: Passenger and Driver Side Panels

3. Install the Front and Middle mounting brackets (17) on to the side panels using the 5/16" carriage bolt (6), 5/16" flat washer (8), and the 5/16" lock nut. (If desired a lock washer could be used in place of the lock nut). Note* the front and middle brackets are smaller than the rear.



Figure 2: Front and Middle Mount Bracket

4. Install the rear mounting brackets (16) on to the side panels using the 5/16" carriage bolt (6), 5/16" flat washer (8), and the 5/16" lock nut.



Figure 3: Rear Mount Bracket

5. On the ground, lay out the 47" T-Slot cross bars (15) and the driver (12) and passenger (13) side panels with the bottom flanges facing the middle. Orient the opening of the T-Slot facing upwards on your desired side of your 4Runner.



Figure 4: T-slot cross bars lay out

6. Install the front and rear T-Slot using 1/4-20 X 7/8" Black Button Heads (1) with 1/4" Black Washers (2). It is recommended to have the T-Slot opening on the same side of the 4Runner on all cross bars to make it easier to install accessories.



Figure 5: T-Slot placement

7. Install the remaining T-Slot Cross Bars (15) using 1/4-20 X 7/8" Black Button Heads (1) with 1/4" Black Washers (2). It is recommended to install the remaining cross bars in the 1" slots to ensure equal spacing.

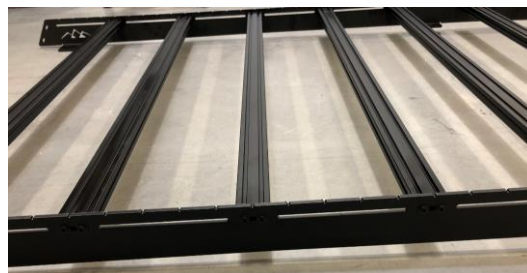


Figure 6: Final T-Slot install

8. Install front (18) and rear (14) fairings using 1/4-20 X 7/8" Black Button Heads (1) with 1/4" Black Washers (2) and Black Nylon Lock Nuts (5). When installing the front fairing it is designed to bow towards the front of the truck.



Figure 7: Rear fairing



Figure 8: Front fairing

9. Install front fairing weather strip (9) on the bottom edge of the front fairing. Note* A decent amount of pressure is required to seat the weather strip properly.



Figure 9: Front fairing weather strip install

10. Install adhesive rubber strips (11) onto the front flanges. Placed drilled rubber blocks (10) on top of your 4runner in the 4 factory mounting locations.

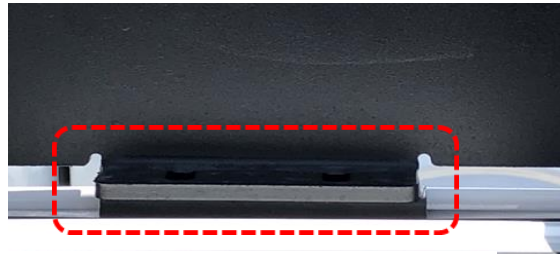


Figure 10: Adhesive rubber weather strip install

11. Lift assembled rack on top of your 4Runner and install using 5/16" Rubber washers (4) with 8-M8x50mm (3) bolts. Make sure that the M8-50mm bolts go through the drilled rubber block to ensure a watertight seal. ****No silicone is needed to make watertight****

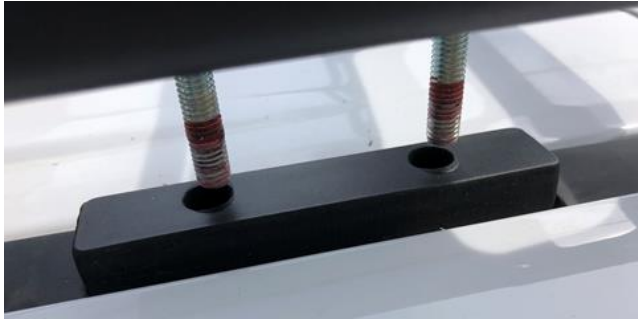


Figure 11: Rear/ Middle attachment points



Figure 12: Rear/ Middle attachment points



Figure 13: Rear/ Middle attachment points

12. Attach all your accessories via endless mounting options. (Give us a call if you have any questions regarding optional accessories that our rack can accommodate)



Enjoy the new roof rack!!!

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