

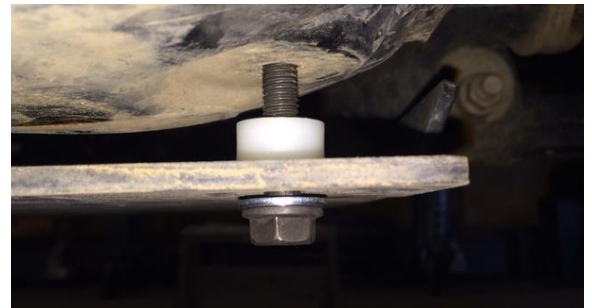
# RCI 2005-20 Tacoma

## Transmission Skid Plate Installation

### Included Hardware Kit

A.	M8 x 1.25 x 40mm Hex Bolts *	2 ea.
B.	5/16" Washer*	2 ea.
C.	3/8" Nylon Spacer*	2 ea.
D.	3/8" x 3.5" Carriage Bolt	2 ea.
E.	3/8" Washer	2 ea.
F.	3/8" Nut	2 ea.
G.	3/8" Lock-washer	2 ea.
H.	Backing Plates	2 ea.

\*Included with front skid plate when purchased together



1. If installing in conjunction with front skid plate, rear two bolts of front plate should be loosened about 1/2". If not, thread supplied 40mm bolts with washers and stand-offs into frame cross-member behind front axle and leave approx. 1/2" unthreaded.
2. Lift front of plate first and slide plate onto partially installed bolts, aligning bolts with notched cutouts on the front.
3. Insert Carriage bolts through bottom of plate up through openings in vehicle transfer-case cross-member. Install backer washer on to top of carriage bolt, followed by 3/8" Lock-washer and 3/8" Nut.

\* On 2016+ models, remove the cat protector bars. These are the tubes running diagonally to the frame. The skid plate will take their place in protecting the exhaust.

4. If installing in conjunction with transfer-case skid plate, leave approximately 1/2" of rear bolts unthreaded to allow transfer-case plate to slide in.
5. Ensure front of plate is fully forward and bolts are aligned with notches, then tighten all bolts securely.

**Enjoy the new protection!!!**

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