

2003-20 4Runner/ 2007-14 FJ Cruiser

RCI Transmission Skid Plate Installation

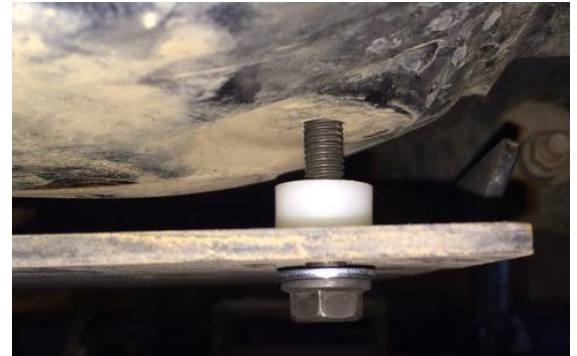
1. Lift front of vehicle with jacks or ramps and safely secure if additional space is desired for installation.
2. Remove OEM skid plates if present.
3. If installing in conjunction with front skid plate, rear two bolts of front skid plate should be loosened approximately $\frac{1}{2}$ ". If not, thread supplied **40mm** bolts (A) with **nylon spacers** (D) and **washers** (C) into cross-member behind front differential and leave approx. $\frac{1}{2}$ " unthreaded.
4. Remove the four bolts connecting frame support tubes to transfer-case cross-member and discard.
5. Lift front of plate first and slide in, ensuring notched cutouts align with bolts. If installing in conjunction with front plate, lift the $\frac{3}{8}$ " **nylon spacers** so they are sandwiched between transmission skid plate and cross-member.
6. Install four **50mm** bolts (B) with **washers** (C) at rear of skid plate with the frame support tubes sandwiched between skid plate and cross-member.
7. Leave bolts semi-loose to allow plate to move for final positioning. Adjust plate so bolts are as near as possible to center of mounting holes.
8. If installing with transfer-case skid plate, leave approximately $\frac{1}{2}$ " of rear bolts unthreaded to allow transfer case plate to slide in between cross-member and transmission skid plate.
9. Check skid plate fit and clearances. Fully tighten all bolts to OEM specs.

Enjoy the new protection!!!

Included Hardware Kit

A.	M8 x 40mm Hex Bolt	2 ea.
B.	M8 x 50mm Hex Bolt	4 ea.
C.	5/16" Washer	4 ea. + 2
D.	Nylon Spacer	2 ea.

*Included with front plate when purchased together



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