

16-Present Tacoma

RCI Rear Bumper Installation

1. Remove OEM receiver hitch, rear bumper, and wiring harness.
2. Remove the plastic covers found directly below the tail lights (as shown in picture). These will interfere with the RCI bumper if left in place.
3. Pre-install the bumper wiring harness, license plate lights, and backup sensors (if equipped). Use zip ties to secure the harness to the bumpers center gusset.
4. With the help of two people OR preferably using a lift cart or floor jack, lift the bumper into place and loosely secure with at least two bolts per side.
5. Adjust bumper height and position relative to body indents on outer wings. You will want approximately 1/2" clearance between the tail lights to prevent damage with off-road use. Check clearance on both sides of tailgate when opening and closing, as well as below tailgate when in the open position.
6. Fully secure bumper, re-using the OEM M14 bolts.
7. Re-connect wire harness to truck.
8. Bolt the license plate bracket to the pre-drilled holes on the bumper using the supplied #12 self-tapping screws.
9. Bolt license plate to the license plate bracket using the supplied 1/4" panhead screws and lock-nuts.

Included Hardware

A.	1/4"-20 x 1/2" Pan Head Screw	2 ea.
B.	#12 x 3/4" Self-Tapping Screw	2 ea.
C.	1/4"-20 External Tooth Locknut	2 ea.
D.	Flip-up License Plate Bracket	1 ea.
E.	Backup Light hole covers	2 ea.
F.	M8x 25mm Button Head Bolt	4 ea.
G.	5/16" Washers	8 ea.
H.	M8 x 1.25 Nylon Lock-nut	4 ea.



Enjoy the new protection!!!



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