

RCI 2009-2020 F-150

Transfer-Case Skid Plate Installation

1. If purchased in combination with transmission skid plate, install transmission plate prior to proceeding with installation.
2. Install all five speed clips into square openings in the chassis. Front three will already be installed if mounted in conjunction with transmission skid plate.

***On 2015+ Models there is no location to install a speed clip on the passenger side. Install an additional speed clip into the provided frame backing plate and insert it through the end of the frame cross-member as shown. Secure backing plate to the frame with the fender washer and button head bolt.**

3. Loosen rear three bolts of the transmission skid plate about halfway, (this allows plate to drop while bolts are loosened) until about 1/2" of bolt thread is visible between the truck chassis and plate.
4. If not installing in conjunction with transmission plate, follow same procedure, installing front three speed clips. Do not install bolts yet.
5. Carefully lift transfer-case skid plate into position, using a second person if necessary. Align notch on front of plate with 3 bolts loosened in step 3. If being used with transmission skid plate, slide plate in between transmission skid plate and chassis.
6. Install remaining two bolts with washers on side of skid plate, securing plate to driver side frame rail. Adjust skid plate as necessary for desired alignment and positioning.
7. Fully tighten front three bolts

Enjoy the new protection!!!

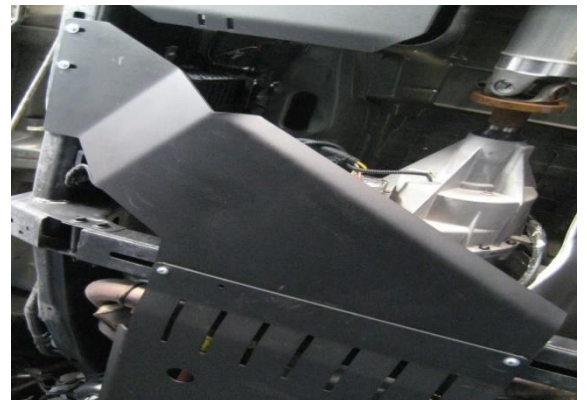
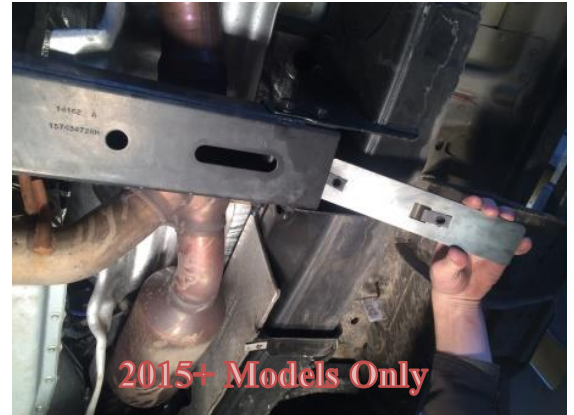
Included Hardware Kit

A.	M8 x 1.25 x 30mm length bolts	2 ea.
B.	M8 speed clips*	2 ea.
C.	5/16" washers*	2 ea.
*5ea. if skid plate is purchased individually, without transmission skid plate.		

Backing Plate Assembly

G.	Mounting Plate	1 ea.
H.	5/16" Fender Washer	1 ea.
I.	M8 x 1.25 x 25mm Button Head Bolt	1 ea.
J.	M8 Speed Clip	1 ea.

***For Use on 2015+ Models Only**



Disclaimer: The products sold by RCI Metalworks are intended for off-road use only, should not be modified, and are for use only on the vehicle(s) specifically stated. RCI Metalworks makes no warranties express or implied, including of fitness for a particular purpose or merchantability. RCI Metalworks will not be liable for any damages arising out of the use or misuse of its products. It is the customers' responsibility to ensure the products are safely and properly attached to the vehicle, and all products should be installed by trained professionals. We strive to maintain extremely high quality standards; however, all RCI Metalworks products are individually handcrafted, may vary slightly, and may contain minor imperfections. Due to the nature of raw aluminum, the material may have minor scratches and other blemishes caused by the manufacturing process, especially on the back side of product. RCI Metalworks is constantly seeking to improve its products and reserves the right to make changes to any product.