

# RCI 2009-2020 F-150

## Transfer-Case Skid Plate Installation

1. If purchased in combination with transmission skid plate, install transmission plate prior to proceeding with installation.
2. Install all five speed clips into square openings in the chassis. Front three will already be installed if mounted in conjunction with transmission skid plate.

**\*On 2015+ Models there is no location to install a speed clip on the passenger side. Install an additional speed clip into the provided frame backing plate and insert it through the end of the frame cross-member as shown. Secure backing plate to the frame with the fender washer and button head bolt.**

3. Loosen rear three bolts of the transmission skid plate about halfway, (this allows plate to drop while bolts are loosened) until about 1/2" of bolt thread is visible between the truck chassis and plate.
4. If not installing in conjunction with transmission plate, follow same procedure, installing front three speed clips. Do not install bolts yet.
5. Carefully lift transfer-case skid plate into position, using a second person if necessary. Align notch on front of plate with 3 bolts loosened in step 3. If being used with transmission skid plate, slide plate in between transmission skid plate and chassis.
6. Install remaining two bolts with washers on side of skid plate, securing plate to driver side frame rail. Adjust skid plate as necessary for desired alignment and positioning.
7. Fully tighten front three bolts

**Enjoy the new protection!!!**

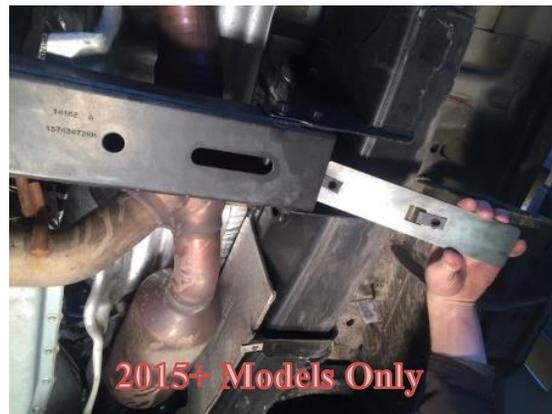
### Included Hardware Kit

A.	M8 x 1.25 x 30mm length bolts	2 ea.
B.	M8 speed clips*	2 ea.
C.	5/16" washers*	2 ea.
*5ea. if skid plate is purchased individually, without transmission skid plate.		

### Backing Plate Assembly

G.	Mounting Plate	1 ea.
H.	5/16" Fender Washer	1 ea.
I.	M8 x 1.25 x 25mm Button Head Bolt	1 ea.
J.	M8 Speed Clip	1 ea.

**\*For Use on 2015+ Models Only**



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