RCI 2007-2020 Tundra Front Skid Plate Installation

- 1. Remove OEM engine skid plates if equipped.
- 2. Locate the mounting holes on radiator cross-member and suspension cross-members. These are the same locations that the factory front skid plate bolts to.
- 3. Install ¹/₄" carriage bolts at the front of the skid plate facing downward, and secure them to skid plate with retainer washers. If you will not be reattaching to the OEM bumper tabs skip this step.
- 4. Install 3/8" carriage bolts at the rear of the skid plate going UP and secure them to skid plate with retainer washers. * Use a deep socket or tube and tap them in place with a hammer.
- 5. Install front skid plate using the 5 supplied M8x30mm bolts with washers

*If installing skid plates on a truck equipped with differential drop kit, you will need to space the front of the skid plate down approximately ½" to accommodate the lower differential. Use washers or ½" spacers at all five front mounting points to drop plate down. It is not mandatory to install spacers at the rear of the skid plate.

- 6. At rear of skid plate, insert backer plates on the top of the cross-member, followed by lock-washers and nuts as shown on the right.
- 7. With skid plate loosely fastened, check for alignment and fit, then fully tighten all bolts.
- 8. Fasten bumper tabs to the front of skid plate using supplied ¹/₄" nylon lock-nuts and fender washers.

Enjoy the new protection!!!

Included Hardware Kit

| Α. | ¹ /4" x 3/4" Carriage Bolt | 3 ea. |
|----|---|-------|
| В. | 1/4" Nylon Lock-nut | 3 ea. |
| C. | ¹ / ₄ " Fender Washer | 3 ea. |
| D. | M8 x 30mm Bolt | 5 ea. |
| Ε. | 5/16" Washer | 5 ea. |
| G. | 3/8" x 4" Carriage Bolt | 2 ea. |
| н. | 3/8" Washer | 2 ea. |
| I. | 3/8" Lock-Washer | 2 ea. |
| J. | 3/8" Hex Nut | 2 ea. |
| к. | 3/8" Retainer Washer | 2 ea. |
| L. | ¹ /4" Retainer Washer | 3 ea. |
| м. | Half Moon Backing Washer | 2 ea. |





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