

# 2003-20 4Runner/ 07-14 FJ Cruiser

## RCI Front Skid Plate Installation

### Included Hardware Kit

A.	5/16" Washer	6 ea.
B.	40mm Hex Bolt	2 ea.
C.	30mm Hex Bolt	4 ea.
D.	½" Nylon spacer	2 ea.

1. Lift front of vehicle with jacks or ramps and safely secure it, if additional working space is needed. \*Do not use front cross-members as a jacking point; this will interfere with skid plate installation.
2. Remove OEM skid plates if present.
3. Locate mounting holes prior to lifting plate into position. Skid plate mounts to the same locations used by the OEM skid plate.
4. With the help of a second person or floor jack, lift skid plate and loosely install the four **30mm bolts (C)** with **washers (A)** into the front and center mounting holes.
5. With skid plate now self-supported, install **40mm bolts (B)** with **washers (A)** at rear of skid plate. Install the **½" nylon spacers (D)** on top of skid plate as shown in picture. Adjust plate so bolts are as near as possible to center of mounting holes.
6. If installing in conjunction with transmission plate, leave approximately 1/2" of rear bolts unthreaded to allow transmission plate to slide in between cross-member and front plate.
7. Check skid plate fit and clearances and fully tighten all bolts with a 13mm wrench to OEM torque specifications. Fully tighten oil filter access port, if equipped.



**Enjoy the new protection!!!**

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