<u>RCI 2015-2019 F-150</u> Transfer-Case Skid Plate Installation

- 1. If purchased in combination with transmission skid plate, install transmission plate prior to proceeding with installation.
- 2. Install all five speed clips into square openings in the chassis. Front three will already be installed if mounted in conjunction with transmission skid plate.
- 3. Loosen rear three bolts of the transmission skid plate about halfway, (this allows plate to drop while bolts are loosened) until about 1/2" of bolt thread is visible between the truck chassis and plate.
- 4. If not installing in conjunction with transmission plate, follow same procedure, installing front three speed clips. <u>Do not install bolts yet</u>.
- 5. Carefully lift transfer-case skid plate into position, using a second person if necessary. Align notch on front of plate with 3 bolts loosened in step 3. If being used with transmission skid plate, slide plate in between transmission skid plate and chassis.
- 6. Install remaining two bolts with washers on side of skid plate, securing plate to driver side frame rail. Adjust skid plate as necessary for desired alignment and positioning.
- 7. Fully tighten front three bolts.

Enjoy the new protection!!!

Included Hardware Kit

Α.		2
А.	M8 x 1.25 x 30mm length bolts	ea.
В.		2
в.	M8 speed clips*	ea.
6		2
С.	5/16" washers*	ea.
	*5ea. if skid plate is purchased individually,	
	without transmission skid plate.	





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